



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5202

SWA3-3

Job Sheet 176952



Part No: SWA3-3

Job Qty: 1 ea

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)



Part Weight: 0 lbs

Status: Scheduled *At Planning* Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA3-3 Rev 3 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/30/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		5/30/18	0.00	2.00	Small Fab-6		
120	QC	1 pcs		5/30/18	0.00	0.00	QC5		
125	DC	1 pcs		5/30/18	0.00	0.00	DC		
130	Packaging	1 pcs		5/30/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		5/30/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA3 swivel manual*** Engrave Descriptions: T/N And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG.

125 - Photocopy blue file OM & OOPM-SWA3A Rev 2.3

130 - Bag and tag

SILICONE G/E (M138883)
GREASE AEROSHELL No: 7 (M138724) *LOCTITE 242 (M138762)*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	1 Ea (1 ea)	90-Start up Operation	5027241
92210A303	Flat Socket Cap Screw	4 pcs (4 ea)	110-Small Fab	5031242
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	110-Small Fab	5031223
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-Small Fab	5054451
EL314-SJTOW	3 Wire	6 ft (6 ea)	110-Small Fab	5047767
SWA3-100	Upper End - Swa3 Swivel	1 Ea (1 ea)	110-Small Fab	5029397
SWA3-200	Lower End	1 Ea (1 ea)	110-Small Fab	5029398
SWA3-300	Wire Clamp	2 Ea (2 ea)	110-Small Fab	5068695
SWA3-400	Button Head Screw	2 Ea (2 ea)	110-Small Fab	5036762
SWA3-500B	Contact Spacer	1 Ea (1 ea)	110-Small Fab	5046195
SWA3-600	O-Ring	1 Ea (1 ea)	110-Small Fab	5029402
SWA3-700	Ball Bearing	32 Ea (32 ea)	110-Small Fab	5074159
SWA6A-1900	Female Spade Terminal - 1/4"	6 Ea (6 ea)	110-Small Fab	5068054
SWA6A-900B	Rotary Contact	1 Ea (1 ea)	110-Small Fab	5054299
				5072691

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-832-1/4	1	85	0
110-Small Fab	92210A303	4	64	0
	EL-PLUG-F	1	33	0
	EL-PLUG-M	1	56	0

EL314-SJTOW	6	1,007	0
SWA3-100	1	0	0
SWA3-200	1	0	0
SWA3-300	2	0	0
SWA3-400	2	18	0
SWA3-500B	1	0	0
SWA3-600	1	0	0
SWA3-700	32	444	0
SWA6A-1900	6	266	0
SWA6A-900B	1	2	0

Part Specifications

Specifications could not be found.

Plex 5/3/18 12:47 PM Dart.lajeunesse.marie



Container No: S082989



Part: SWA3-3

Job No: 176952

Serial No/Batch: S082989

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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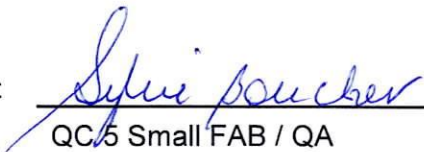
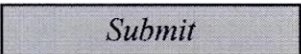
Date: 06/21/18

Work Order 176952

Customer _____

Number of Wires 3Date 2018/06/21Serial Number S082989

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	750	Check for Conductivity against all wires.	- PASS
1	750	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAIN PATRY
TechnicianSignature: 
QC/5 Small FAB / QASubmit